

Services

Prices effective February 25,2016. All parts are in addition to the service charge. Services not listed below will be charged at the appropriate hourly rate.

A 10% discount will be applied to all labor charges for work performed for resale in an established licensed retail dealership.

SERVICE CHARGES:

Per Man Hour -----	\$50.00
Man & Machine Hour -----	60.00
Minimum Charge -----	30.00
Written Appraisals or Estimates -----	30.00
Fire Arms Transfer -----	20.00

STOCK WORK:

Finishes

Unfilled Oil or Lacquer

Standard -----	120.00
Complicated -----	135.00

Filled Rubbed Oil

Standard -----	165.00
Complicated -----	205.00

Spray Finish

Lacquer or Poly -----	125.00
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Free Floating Barrel -----	50.00
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Glass Beading

Bolt Action Only -----	95.00
Bolt Action and Barrel -----	125.00
M14 -----	145.00
Mini14 -----	115.00

Cutting Stock to Length -----	40.00
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Install Recoil Pad -----	55.00
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Install Sling Swivels -----	45.00
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Install Recoil Reducer -----	65.00
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Inletting and finishing semifinished stock does not include checkering or attachments	300.00
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Filling Hollow Synthetic Stock (w/removable but plate)

Stock with Thru Bolt

Aerosol Foam -----	70.00
Silicone -----	75.00
2 Part Marine Foam -----	95.00
2 Part Urethane -----	115.00

Stock without Thru Bolt

Aerosol Foam -----	60.00
Silicone -----	65.00
2 Part Marine Foam -----	85.00
2 Part Urethane -----	95.00

RIFLE BARREL & ACTION WORK:

Test Fire (ammo not inc.) -----	\$50.00
Check Headspace -----	50.00
Ck F Pin Protrusion -----	35.00
Cast Chamber -----	65.00
Bore Measurement -----	50.00
Remove Fired Case -----	55.00
Remove Live Round -----	85.00
Remove Bullet from Barrel -----	60.00
Remove Leading -----	50.00
Lap Barrel -----	95.00
Straighten Barrel -----	Hourly
Install Liner in .22/.17 -----	110.00
Cut & Crown Barrel	
Rifle or Shotgun -----	95.00
Thread Barrel for Muzzle Brake/Flash Suppressor	
Most Bolt Actions -----	95.00
Other Actions -----	125.00
Threading Barrel for Sound Suppressor/Silencer	
All -----	150.00
Forging Bolt Handle -----	80.00
Safeties (installing)	
Beuhler Type -----	45.00
Left Hand -----	55.00
Triggers (install or adjust)	
Timney, Dayton -----	50.00
Double Set -----	150.00
Shilen Match Type -----	95.00
SHOTGUN WORK:	
Resolder Rib (bluing not included) -----	Hourly
Resolder Forend Lug (bluing not included)	Hourly
Raising Dent in Barrel (bluing not included)	Hourly
Lengthen Chamber to 3" -----	90.00
Lengthen Forcing Cone -----	50.00
Polish Chamber/Bore -----	50.00
Open Choke (per barrel) -----	50.00
Install Screw in Choke	
Single Barrel -----	120.00
Double Barrel -----	190.00

<u>OTHER INSTALLATIONS:</u>	100.00
Fore end Tips -----	50.00
Grip Cap -----	
<u>CLEAN AND OIL GUN:</u>	75.00
Strip gun completely, clean and check all parts for wear -----	
<u>BLACK POWDER WORK:</u>	60.00
Pull Ball -----	50.00
Remove broken ramrod -----	45.00
Adjust Hammer to Strike Nipple -----	50.00
Remove Breech Plug -----	60.00
Reharden Frizzen -----	
<u>OTHER SERVICES:</u>	50.00
Remove Military Sights -----	95.00
Narrow Trigger Guard -----	
<u>METAL FINISHING:</u> Shipping not included	150.00/
	225.00
Matte finish (bead blast exterior surfaces and blue, clean parts, oil and reassemble)	200.00/
	260.00
Brush Finish (special media blast and stainless wheel polish) -----	200.00/
	260.00
Deluxe Finish (polish exterior with #240, then #320, blue, clean parts, oil and reassemble) -----	235.00/
	310.00
Premium Finish (polish exterior with #240, then #320, then #400, blue, clean parts, oil and reassemble) -----	345.00/
	475.00
Slow Rust Bluing (Double)	200.00/
Hard gloss finish(strip, polish, blue, clean parts, oil and reassemble) -----	275.00
Barrels only(strip, polish, blue, clean parts, oil and reassemble) -----	POR
Browning -----	
Parkerizing	215.00/
Manganese(bead blast external surfaces, protect inside of barrel, parkerize, clean parts, oil and reassemble) -----	245.00
Ceramic Coating	
Rifle or Shotgun	/ 275.00
Barrel & Receiver (1 color) -----	230.00 / 250.00
Pistols (1 color) -----	220.00 / 260.00
Revolver (1 color) -----	220.00 / 345.00
Double Barrel (1 color) -----	245.00 85.00
Bolt Jewelling -----	
Spot Bluing	60.00
Average -----	90.00
Heavy -----	
<u>AR-15 Service</u>	55.00
Changing Barrel or Receiver -----	98.00
Cut off front sight and refinish -----	45.00
Install new gas block -----	75.00
Pin and weld flash suppressor -----	

Replace Hinge Pin ----- Hourly

HANDGUN WORK:

Action Job

Revolver -----	85.00
Semi Auto -----	85.00
Install Trigger Kit (Apex etc.) -----	85.00

Replace Springs or install improved Trigger Set Revolver (Parts Extra) ----- 85.00

Combined Trigger Set and Springs Revolver (Parts Extra) ----- 100.00

Rebarrel Revolver (Labor) ----- 150.00

Straighten Crane ----- 50.00

Remove/Alter Hammer Spur ----- 50.00

Install Beavertail (Drop in) ----- 60.00

Install Beavertail (requires fitting) ----- Hourly

SIGHT WORK:

Bore Sight (ammo not inc.) ----- 25.00

Sight in Gun (ammo not inc.) ----- 75.00

Pattern Shotgun (ammo not inc.) ----- 50.00

Drill & Tap Barrel or Receiver for Sights

1st hole ----- 45.00

each add hole ----- 15.00

Install Front Sight Ramp

Sweat on ----- 65.00

Screw on (drill & tap extra) ----- 40.00

Install Insert in Sight ----- 35.00

Install Handgun Sights

Front or Rear ----- 35.00

Both ----- 50.00

Install Front or Mid Rib Bead on Shotgun Rib (drill & tap extra) ----- 30.00

Install Receiver Sights (drill & tap extra) (Inletting extra if required) ----- 25.00

Scope Mounting (includes mounting, leveling & bore sighting) (drill & Tap extra) ----- 45.00

Lapping Rings ----- 25.00

Clean Inspect & Lube

Rifles Except Lever Action ----- 75.00

Lever Action Rifles ----- 115.00

Shotguns

Pump and Auto ----- 75.00

Single and Double ----- 65.00

Lever Action ----- 115.00

Pistols & Revolvers ----- 75.00